



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2204-9

Job Sheet 182720



Part No: D2204-9

Job Qty: 1 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	1 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-4		SEP 06 2018
130	Small Fab	1 pcs	8/31/18	8/31/18	0.00	0.04	Small Fab		58 18-9-BAS
150	QC	1 pcs	8/31/18	8/31/18	0.00	0.00	QC3		SEP 08 2018 68
160	Packaging	1 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		9-89
170	QC21-SA	1 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 08 2018 68 18.09.06

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***

Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***

160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	1 Ea (1 ea)	110-Start up Operation	5038787
AN5C22	Bolt	1 Ea (1 ea)	110-Start up Operation	5040337
D2204-9	Rubber Latch Assembly, 9"	1 Ea (1 ea)	110-Start up Operation	5032823
D5422-1	Latch Bracket	1 Ea (1 ea)	110-Start up Operation	5044086
D5422-3	Latch Mount	1 Ea (1 ea)	110-Start up Operation	5044827
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Start up Operation	5053251
NAS1149C0563R	Washer	2 Ea (2 ea)	110-Start up Operation	5060989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Start up Operation	AN310C5	1	30	0
	AN5C22	1	30	0
	D2204-9	1	23	0
	D5422-1	1	10	0
	D5422-3	1	10	0
	MS24665-151	1	260	0
	NAS1149C0563R	2	367	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S108439



Part: D2204-9

Job No: 182720

Serial No/Batch: S108439

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18